









Face milling



Shoulder-/







Ramping



Slot Milling





Copy Milling







Pocket milling



Profile Milling



Helical milling



Dynamic Milling





Circle Segment Milling

Plunge milling



Plastic and others



Micro Milling



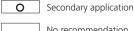












# No recommendation

# **Product characteristics**

# 1155.6

TiAIN

Tool material

Helix Angle /

Tolerance

Length

Uneven Helix Angle

DIN / Company standard

Coating



AlTiN	CrN
H22-C0	V III IVI





Cylindrical shank (without flat,

Unequal pitch

polished

45°

e8









HA) / shank tolerance Weldon flat (HB) /

shank tolerance













With corner radius

Axial / radial coolant





## **Application**



M



0



Stainless steel

Steel









NC spotting drill



















Drilling Drill for pre drilling conical

Drill for pre drilling cylinder









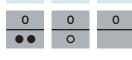




















Inclined entrance Drilling on a convex surface

Step drills









Cylindrical shank (without flat,

HA) / shank tolerance

Morse taper shank (MC) /

Weldon Whistle-Notch /

Weldon flat (HB) /

shank tolerance

shank tolerance

Offset shaft /

Reduced shank

shank tolerance

Whistle-Notch /

shank tolerance

Internal coolant

Number of teeth





Coated

**Product characteristics** 















Countersink angle

Cutting tolerance

Works standard

Drilling depth

DIN

Coating



h5

h6







118°



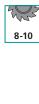


DIN

6537

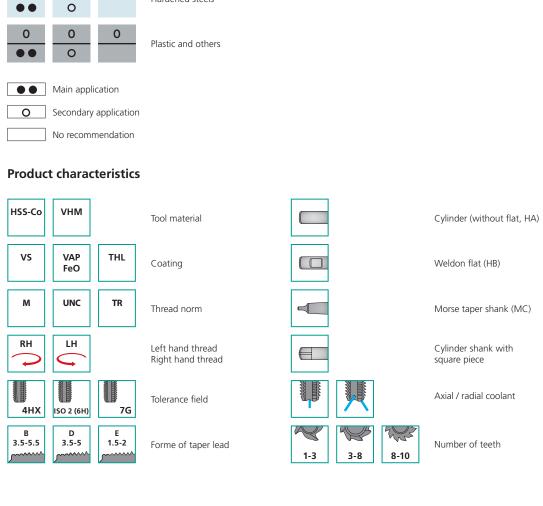
12xD





## **Application**





Morse taper shank (MC)

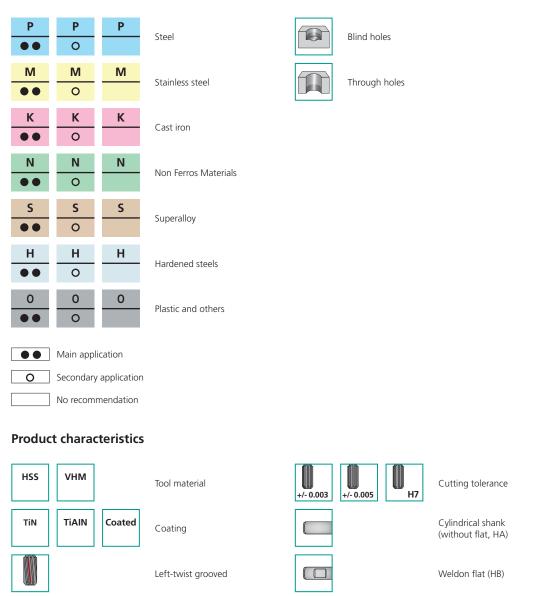
Cylinder shank with

square piece

Number of teeth

Axial / radial coolant

## **Application**



1-3

3-8

8-10

Straight flutes

Works standard

Taper

DIN

1:50

DIN

8093

1:16

DIN

212

1:10

DIN

204

Three-surface grind

with hexagon socket

## **Application**

DIN

334C

60°

DIN

335C

90°

120°

DIN

Countersink angle

Number of teeth

